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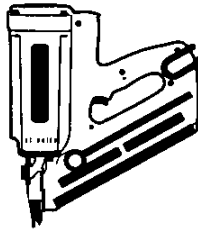
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GENERAL SAFETY INSTRUCTIONS FOR THE USE OF INTERNAL COMBUSTION, GAS-OPERATED NAILER TOOLS.



TOOL, GAS CARTRIDGE, BATTERY and BATTERY CHARGER

Thank you for choosing Paslode products. Your tool will provide every satisfaction if you follow the safety instructions and the user manual carefully and if you use only the fasteners, gas cartridges, rechargeable batteries and spare parts recommended by Paslode.

The European Standard EN 792-13 lays down certain safety requirements for non-electric portable nailer tools, and in your own interest we strongly recommend that you follow these safety requirements without exception.



Read all the safety instructions and the instructions in the user manual for the tool, gas cartridge, battery and battery charger carefully.



GENERAL SAFETY INSTRUCTIONS

IMPULSE SYSTEM :



■ The IMPULSE system is made up of: the tool, the gas cartridge, the battery and its charger, the set of fasteners. As regards safety, the tool, the fasteners and the gas cartridges referred to in the Paslode documents must be considered as a single, complete system.



Eu ropean standard EN 792-13 : 2000 (§ 7.2.5 a)

■ Only the fasteners referred to in the operating instructions may be used with the machine.

■ Only the lubricants and the main energy source laid down in the operating instructions may be used.

■ For the maintenance of the machines, only spare parts specified by the manufacturer or his authorized agent must be used.



■ Only qualified persons may use the Paslode Impulse nailing system. These persons must know perfectly how the tool works and must follow exactly the manufacturer's instructions and the safety. They must be capable of carrying out the regular servicing on the tool.



■ The tool must be checked before use. It must be loaded only just before it is used. If it is not used, it is essential to remove: the battery, the gas cartridge, the nails remaining in the magazine, and to put it in its original box.

■ When using the tool, never point it at yourself or anyone else. If the operator has to move, the gun must be pointed downwards, taking one's finger off the trigger.

■ The tool must be used in a well-ventilated place. The inhalation of burnt exhaust gas (carbon monoxide) is a danger to health. Keep the tool away from heat sources as the gas cartridge could be damaged.

■ Do not smoke when handling the gas cartridge. Keep the metering valve orifice away from your face and eyes. Do not inhale its contents.

■ Only use the tool for the nailing applications for which it was designed by the manufacturer.

■ At the moment of firing, the operator must be in a stable position, holding the tool as far as possible at right angles to the base material.

■ The operator must ensure that there is no-one in the immediate vicinity of the firing area. Check the work place and environment.

■ If a firing malfunction occurs, keep the tool on the work surface and fire again. If there is another failure, remove the battery immediately and examine the tool. If several incidents occur, inform the manufacturer.

■ When using the tool, the operator and the people around him must wear appropriate individual protection: goggles, safety helmet and ear protectors, etc.

■ Never operate the tool resting on the flat of the hand. The nailer must be operated only when it is in contact with the material to be fixed. For thin parts to be fixed, make sure that the tool is correctly adjusted and position it so that the fastener is aimed towards the base wood.

■ The temperature of the burnt gases and of the tool may increase depending on firing frequency. Observe the use rates given on the data sheets and use gloves to avoid contact with the hot parts of the tool.

■ The condition of the tool must be checked at least once a year by the manufacturer or his authorized agent. We recommend that you carry out regular maintenance (cleaning and greasing) so as to keep the tool in perfect operating condition.

■ It is prohibited to make any modification to the tool, gas cartridge or battery other than those specified by the manufacturer.



■ GAS CARTRIDGE:

The gas cartridge is an aerosol product corresponding to the 75/324/EEC and TRG 300 regulations. The cartridge contains:

- liquefied hydrocarbon gases (butane, propane).
- a lubricant for the piston.

The propelling gas remains in the cartridge. The gas cartridge is always pressurized and must be protected from temperatures greater than 50°C. Its contents is extremely flammable.

The gas cartridge is not reusable and refilling is prohibited.

USE:

- Warning: liquid gas can cause injury in the event of contact with the skin or eyes.
- Do not expose to sunlight and to temperatures exceeding 50°C.
- Storage temperature: 5 to 25°C.
- Keep and use the cartridge only in well-ventilated places.
- Do not pierce or burn the cartridge after use.
- Do not spray towards a flame or an incandescent body.
- Keep away from any heat sources and from electrostatic charges.
- Do not smoke.
- Keep away from children.
- Do not breathe the gases.
- Do not refill.
- Dispose of only in designated places.
- For maximum performance, use before the date indicated under the cartridge.

TRANSPORT:

According to the international classification, it is not necessary to have special authorization to transport gas cartridges. Below are the regulations by transport categories:

- Road/rail: ADR - ADR - UN code 1950 class 2 code 5F
- Sea: IMDG - UN code 1950 + risk sheet FD S-U
- Air: IATA - UN code 1950 class 2.1

- **Transport by parcel post is not permitted**
- Transport of small amounts (<30 Kg) in a private vehicle is permitted without a transport and safety sheet.

STORAGE:

- All local instructions corresponding to fire regulations must be observed.
- Stores and showrooms must comply with building regulations.
- Do not expose to a temperature exceeding 50°C, do not store in passageways and entrance halls and near to doorways.
- Good ventilation is always necessary.
- The cartridge storage area must not exceed 20m².
- The numbers in sale rooms or showrooms must not exceed the numbers sold per day.
- Storage with other pyrotechnic products is not permitted.
- Display units must be away from exits. A class A,B,C 6 kg fire extinguisher must be provided.
- Do not use tools with an incandescent device or which can reach high temperatures near to the cartridges.
- Gas cartridges must not be displayed in shop windows.

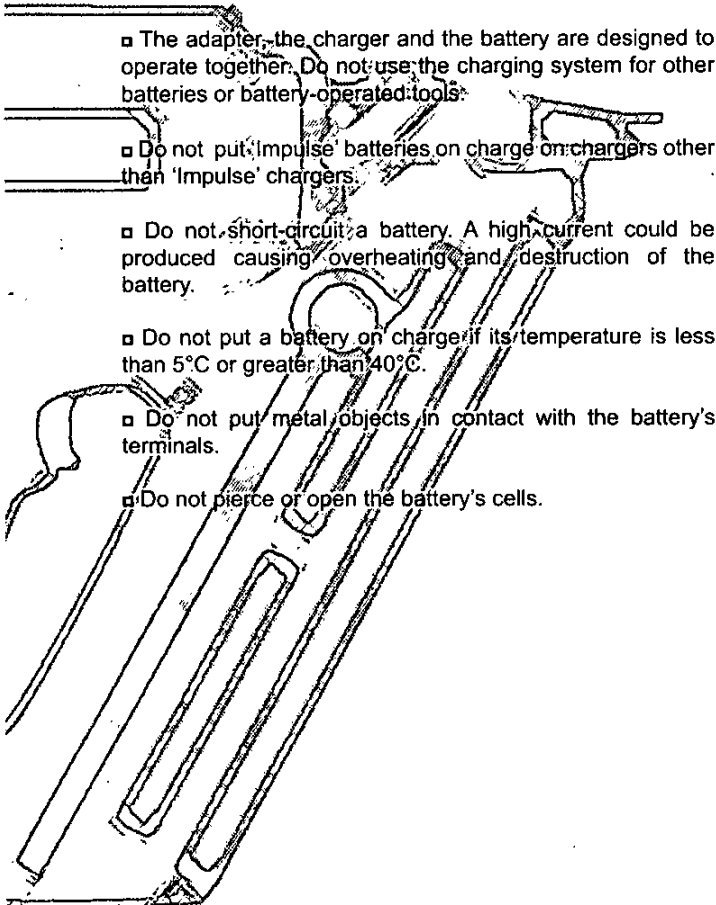


■ BATTERY and BATTERY CHARGER:



Before using the battery charging system, read the instructions and precautions indicated on the AC/DC adapter, the charger and the battery carefully.

- The charging system is designed to be used in covered places. Do not expose it to rain or to excessive humidity.
- Arrange the charging system so as not to walk on the cable or catch it.
- Do not use the system with a damaged cable or plug. Replace them immediately.
- To avoid electrocution risks, disconnect the power supply adapter before cleaning the terminals and contacts. Use a dry cloth.
- The adapter, the charger and the battery are designed to operate together. Do not use the charging system for other batteries or battery-operated tools.
- Do not put 'Impulse' batteries on charge on chargers other than 'Impulse' chargers.
- Do not short-circuit a battery. A high current could be produced causing overheating and destruction of the battery.
- Do not put a battery on charge if its temperature is less than 5°C or greater than 40°C.
- Do not put metal objects in contact with the battery's terminals.
- Do not pierce or open the battery's cells.
- Do not store batteries at a temperature greater than 50°C.
- Do not incinerate batteries.
- Do not use a battery charger which heats up excessively or gives off fumes when connected. Disconnect the charger immediately.
- Only charge one battery at a time on a charger.
- Batteries must be recycled or taken to appropriate places (collection containers according to local provisions).



GB DECLARATION OF CONFORMITY

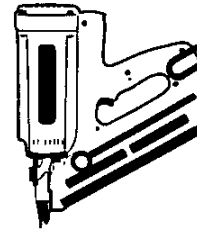
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HU MEGFELELŐSÉGI NYILATKOZAT GR ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ RU ДЕКЛАРАЦИЯ СООТВЕТСТВИЯ

IMPULSE TOOLS

ITW Construction Products SPIT/ PASLODE
Route de Lyon BP 104
26501 Bourg les Valence France

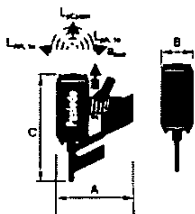
Bourg les Valence, 25/01/06


Guy JAILLET
(General Manager)



GB	We declare that this product conforms with the standards or other standards documents. In accordance with the provisions of the EC Directives.
F	Nous déclarons que ce produit est conforme aux normes ou autres documents normatifs. Conformément aux dispositions des ECC Directives.
D	Wir bestätigen, dass dieses Produkt den Normen bzw. sonstigen Regelwerken entspricht. Gemäß den Bestimmungen der ECC-Richtlinien.
E	Declaramos que este producto se conforma a las normas u otros documentos normativos. Conforme a lo establecido por las Directivas CEE.
P	Declaramos que este produto obedece às normas ou a outros documentos normativos. De acordo com as disposições das Directivas ECC.
I	Si dichiara che questo prodotto è conforme alle norme ovvero agli altri documenti normativi. In conformità alle disposizioni delle Direttive C.E.E.
NL	Wij verklaren dat dit product conform is met de normen en andere normatieve documenten. Conform met de bepalingen van de EEG-Richtlijnen.
DK	Erklærer vi, at dette produkt er i overensstemmelse med standarder og øvrige normative dokumenter. I henhold til bestemmelserne i EØF-direktiverne.
S	Vi deklarerar att denna produkt är i överensstämmelse med standarderna och andra normativa dokument. Enligt bestämmelserna i EG-Direktiven.
N	Vi erklærer at dette produktet er i overensstemmelse med alle standarder og normer. I overensstemmelse med EØF-direktivene.
FI	Ilmoitamme, että tämä tuote noudattaa normeja tai muita normatiivisia asiakirjoja. EEC-direktiivien määräysten mukaisesti.
PL	Oświadczamy, że produkt jest zgodny z normami lub innymi dokumentami normatywnymi. Zgodnie z przepisami dyrektyw ECC.
CS	Prohláshujeme, hogy tento výrobek je v souladu s normami či jinými normativními dokumenty. V souladu s ustanoveními směrnice ECC.
HU	Kijelentjük, hogy ez a termék megfelel a szabványoknak és egyéb normatív dokumentumoknak. Az EKG irányelvekkel összhangban.
GR	Δηλώνουμε ότι το προϊόν συμμορφώνεται με τα πρότυπα και τα υπόλοιπα έγγραφα τυποποίησης. Σύμφωνα με τις διατάξεις των Οδηγιών ΕΟΚ.
RU	Мы заявляем, что это изделие соответствует нормам или другим нормативным документам. В соответствии с распоряжениями Директив ЕЕС.

EN292 - 1&2 EN792 - 13 98/37/EEC



		EN 12549				EN ISO 8662-11		
		LwA, 1s		LpA, 1s		LpCpeak		ahwz
								
		mm	kg	mm	unit	DB(A)	DB(A)	dB
IM 350/90 CT	085000 085010	ø = 2,5 - 3,25 L = 50 - 90	3,4	305/110/370	≤ 50	110	97	**
IM 65 F16	013320 013321	F16 ø = 1,6 x 1,4 L = 16 - 64	2,3	299/90/267	= 100	110	97	128
IM 65A F16	013310 013311	F16 ø = 1,6 x 1,4 L = 32 - 63	2,3	292/90/273	= 100	114	101	132
IM 50 F18	013330 013331	F18 ø = 1,2 x 0,9 L = 16 - 50	2,3	292/90/279	= 100	108	95	127
IM 200/50 S16	900078	S16 ø = 1,6 x 1,4 L = 12 - 50w	3,15	343/105/318	≤ 150	108	95	**
IM 200/32 Hafe	114534 115160	ø = 2,8 L = 22 - 32	3,0	345/110/335	≤ 31	104	98	**

** GB-Values below the declaration limit / D-Werte unter Deklarationsgrenze / F-Valeurs au-dessous de la limite de déclaration / E-Valores por debajo del límite de declaración / P-Valores abaixo do limite de declaração / I-Valori al di sotto del limite della dichiarazione / NL-Values below declaration limit / DK-Værdier under erklæringsgrænsen / S-Värden är under deklarationsgräns / N-Verdiene er lavere en deklarationsgrænsen / FI-limotuksen rajan alapuolella arvot / PL-Wartości poniżej wartości deklaracji / CS-Hodnoty pod hranici prohlášení / H-A mért értékek nem lépek túl a bejelentés-köteles határértékeket / GR-Τιμές κάτω από το όριο της δήλωσης / RU-Значения ниже предела, указанного в декларации / (98/37/EEC)

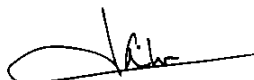
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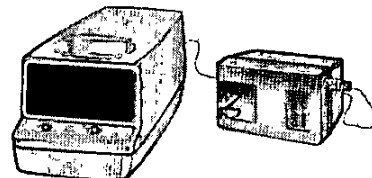
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CHARGER SYSTEM

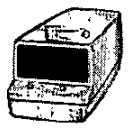
ITW Construction Products SPIT/ PASLODE
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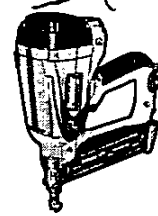
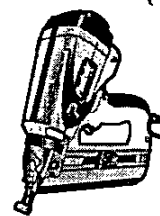
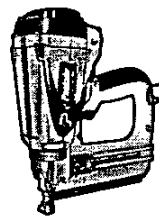
Bourg les Valence, 25/01/06


Guy JAILLET
(General Manager)



GB	This Charger System conforms with the standards or other standards documents 73/23/EEC and 89/336 EEC.
F	Ce Système de chargeur est conforme aux normes ou autres documents normatifs 73/23/EEC et 89/336/EEC.
D	Das Impulse Ladesystem entsprechend den Richtlinien und normen 73/23/EWG und 89/336/EWG konzipiert wurde.
E	Este sistema de cargador se conforma a las normas u otros documentos normativos 73/23/CEE y 89/336/CEE.
P	Este Sistema de carregador obedece às normas ou a outros documentos normativos 73/23/EEC e 89/336/EEC.
I	Il Sistema di caricatore è conforme alle norme ovvero agli altri documenti normativi 73/23/C.E.E. e 89/336/C.E.E.
NL	Dit laadsysteem is conform met de normen of andere normatieve documenten 73/23/EEG en 89/336/EEG.
DK	Dette ladesystem er i overensstemmelse med standarder og øvrige normative dokumenter 73/23/EØF og 89/336/EØ.
S	Detta system av laddare är i överensstämmelse med standarderna och andra normativa dokument 73/23/EG och 89/336/EG.
N	Dette oppladningssystemet er i overensstemmelse med standarder og normer i 73/23/EØF og 89/336/EØF.
FI	Tämä varaajärjestelmä noudattaa normeja tai muita normatiivisia asiakirjoja 73/23/EEC ja 89/336/EEC.
PL	System ładowarki jest zgodny z normami i innymi dokumentami normatywnymi 73/23/EEC i 89/336/EEC.
CS	Tento nabíjecí systém je v souladu s normami či jinými normativními dokumenty 73/23/EHS a 89/336/EHS.
HU	Ez az akkumulátortöltő-rendszer megfelel a 73/23/EGK és a 89/336/EGK irányelvekben leírt szabványoknak és egyéb normatív dokumentumoknak.
GR	Το παρόν σύστημα φόρτισης συμφώνει με τα πρότυπα ή τα υπόλοιπα έγγραφα τυποποίησης 73/23/EOK και 89/336/EOK.
RU	Та система зарядного устройства соответствует нормам или другим нормативным документам 73/23/EEC и 89/336/EEC

Technical Data	Part N°	Input	Output	Polarity
	Europe 900505 Great Britain 900506	230 V, 50 HZ 240 V, 50 HZ	12 VDC, 800 mA 12 VDC, 800 mA	⊖ - ⊕
	900476/035480	12 VDC, 9,6 VA	6 VDC, 4,5 VA	
Impulse battery	402500 → IM200, 404717 → IM350CT, IM65 F16, IM65A F16, IM50 F18,			



Q0 35654 153 155

Products : **IM65 F16 – IM65A F16 – IM50 F18**
Parts N°: 013321 – 013311 – 013331

CASE CONTENTS

Thank you for choosing Paslode Impulse, we hope you will be satisfied with this product.

In this case, you will find:

- ✓ 1 Paslode Impulse finish nailer
- ✓ 2 Batteries
- ✓ 1 Battery charger kit (charger base & transformer)
- ✓ 1 Additional No-mar tip
- ✓ 1 Orange safety glasses
- ✓ 1 9/64" Hex key
- ✓ 1 Paslode Impulse Lubricating oil
- ✓ 1 Intensive tool cleaner 150 ml
- ✓ 1 Quick Reference Guide
- ✓ 1 Declaration of conformity
- ✓ 1 Safety instructions
- ✓ 1 Tool schematic and parts list
- ✓ 1 Paslode Impulse warranty information
- ✓ 1 Warranty card

Please note: Fuel cells are not supplied in this case.



IMPULSE WARRANTY

Paslode warrants that new Impulse power fastening tool parts and accessories will be free from defects in materials and workmanship for the period detailed below, from the date of delivery to the end user.

90-DAY LIMITED WARRANTY

The 90 day limited warranty applies to the following parts which are considered normal wearing parts:

- ✓ Rings,
- ✓ Driver Blade,
- ✓ Piston Rings,
- ✓ Bumper.

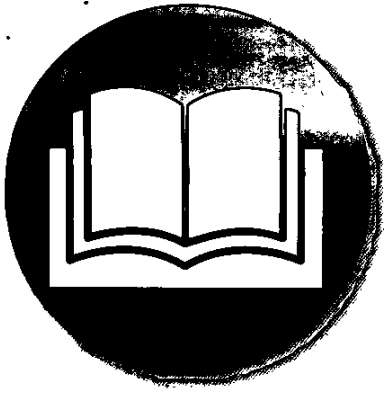
5 YEAR EXTENDED WARRANTY

The 5 year extended warranty applies to all nylon moulded components:

- ✓ Motor Housings,
- ✓ Handle Halves and Magazine Sections,
- ✓ Trigger Levers and Actuators,
- ✓ Top Caps and Grilles.

12 MONTH WARRANTY

A 12 month warranty applies to all components with the exception of the items identified above, which are covered by specific warranty terms.

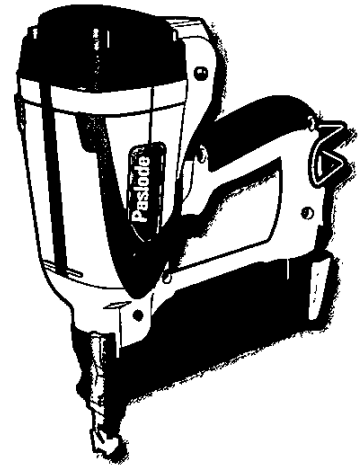
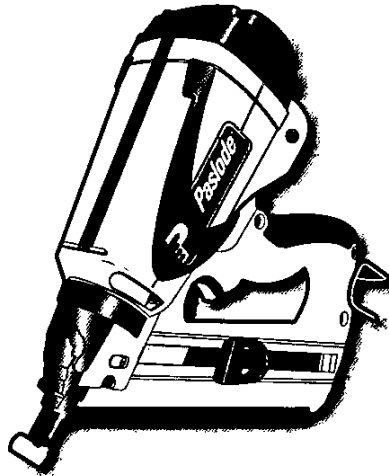
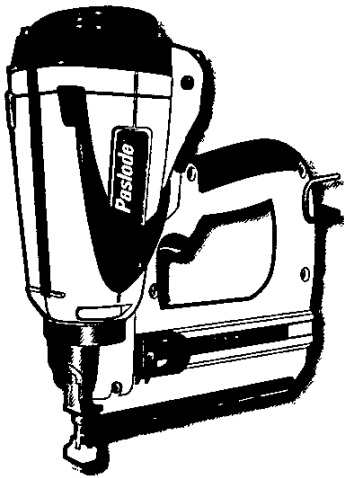


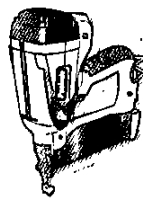
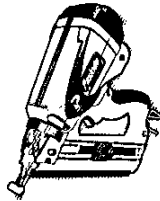
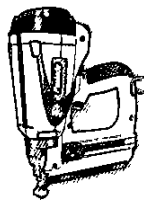
Paslode®
Impulse

IM65 F16

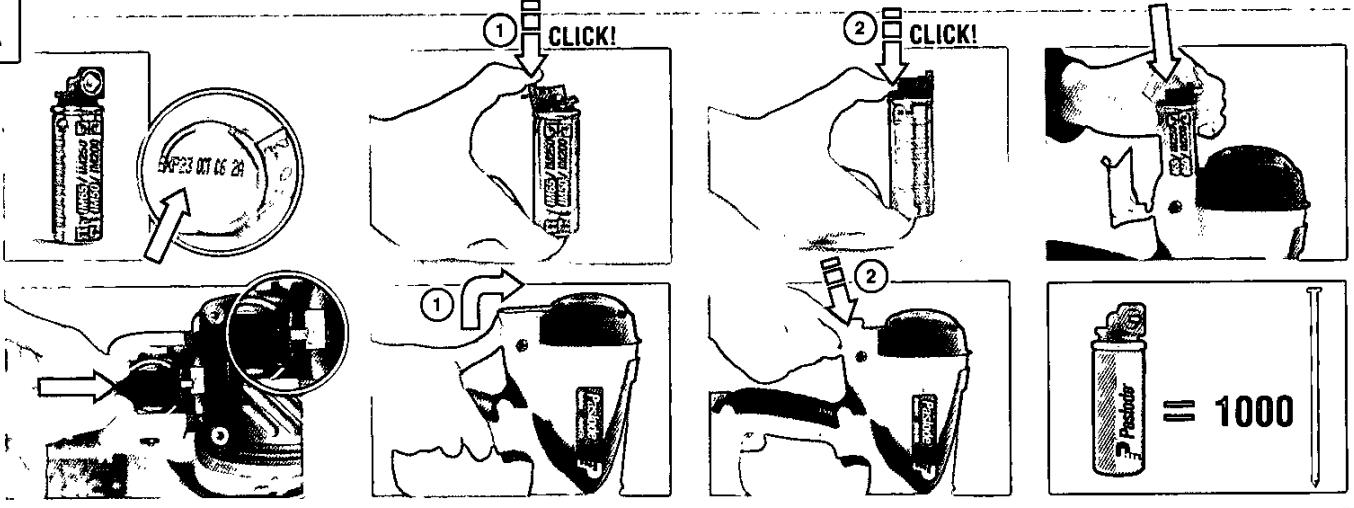
IM65A F16

IM50 F18

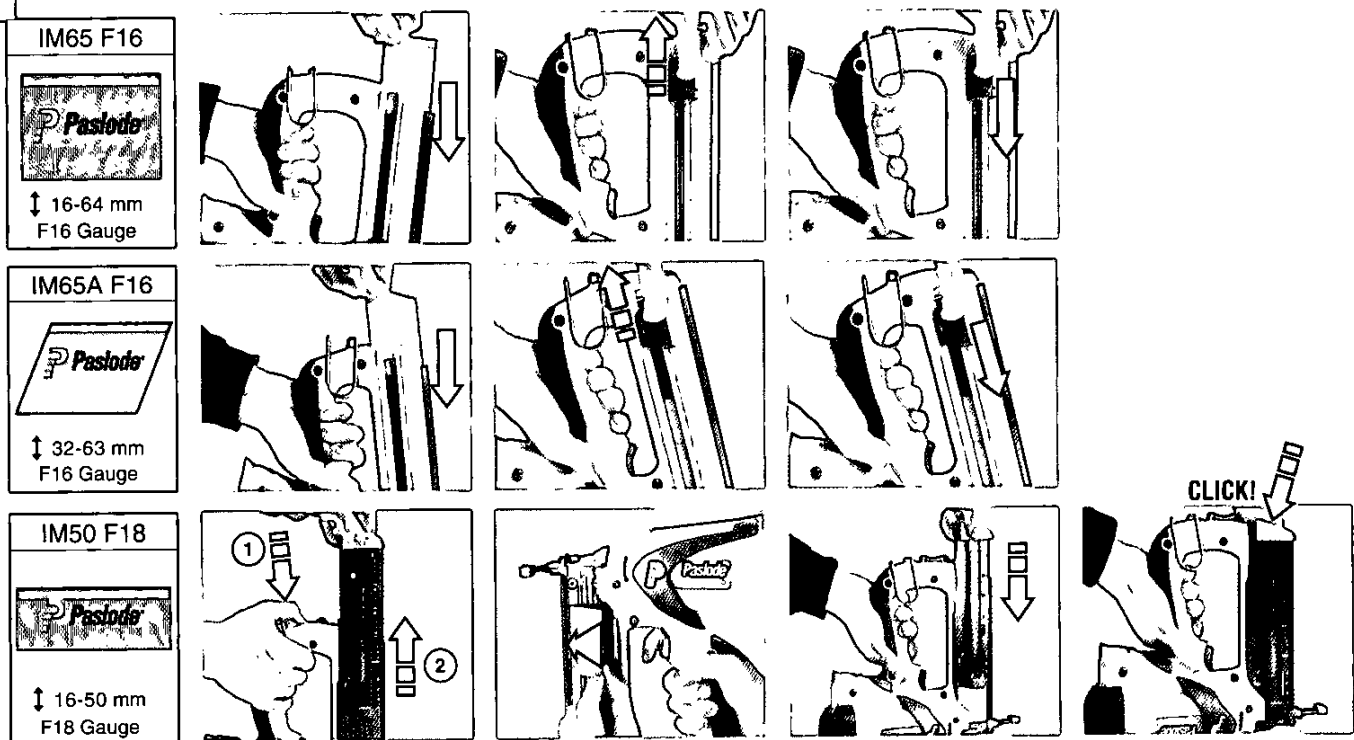




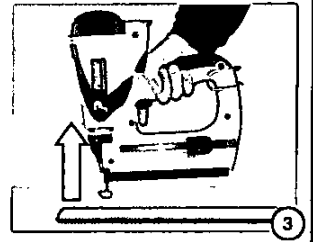
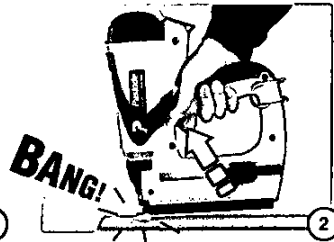
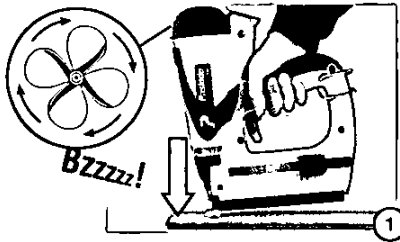
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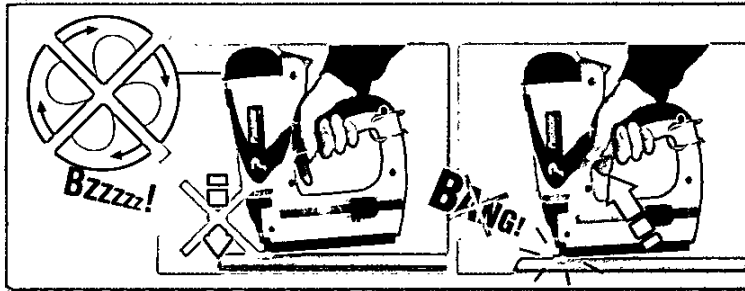
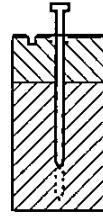
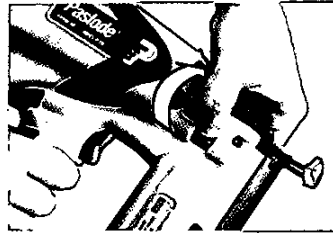
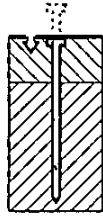
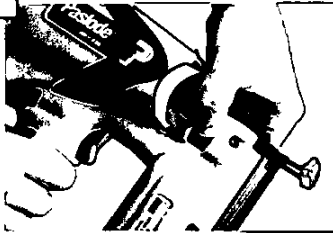
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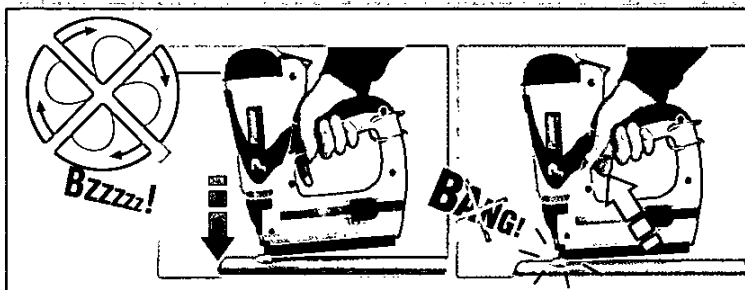
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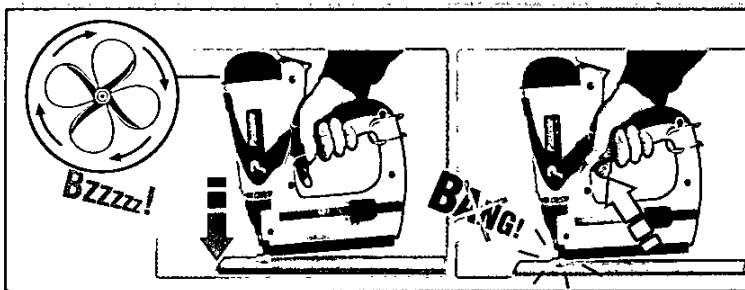
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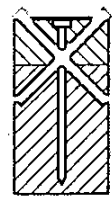
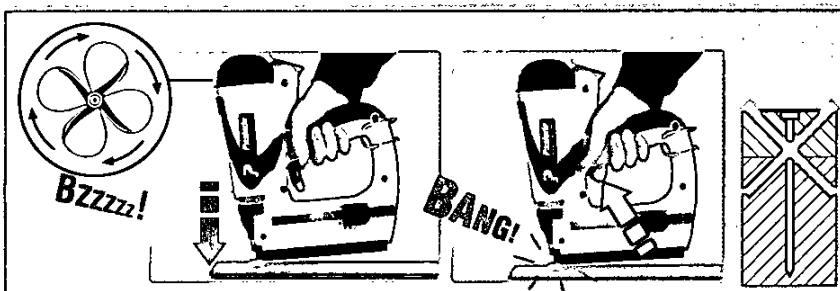
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► G C ►

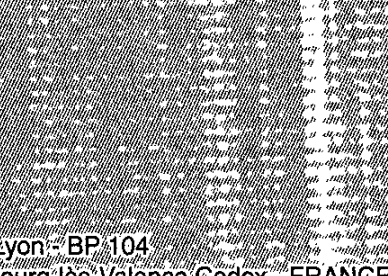
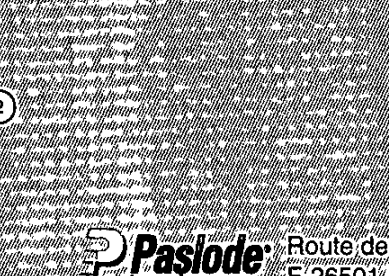
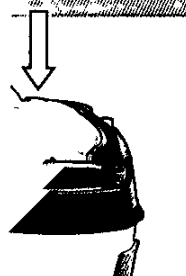
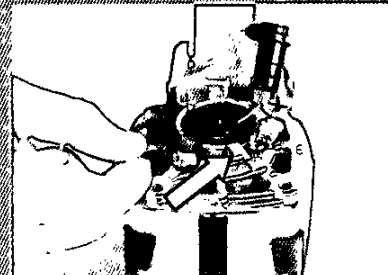
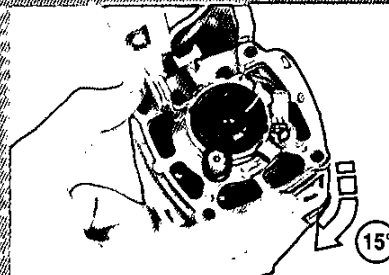
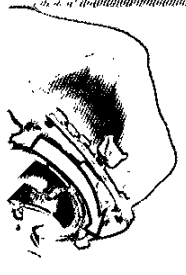
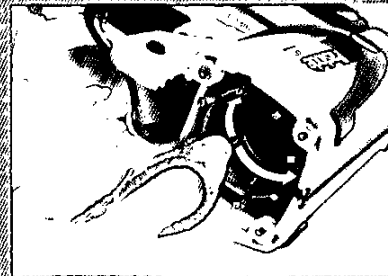
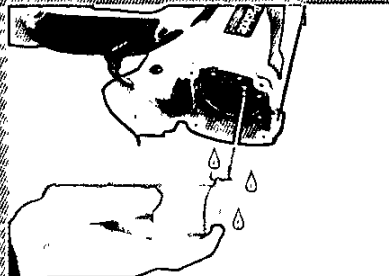
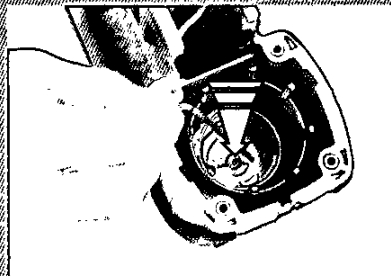
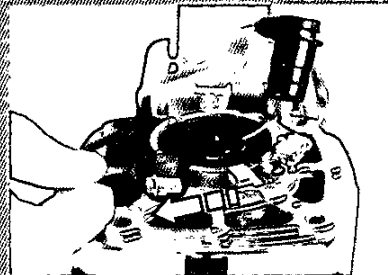
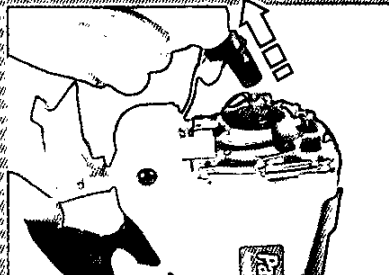
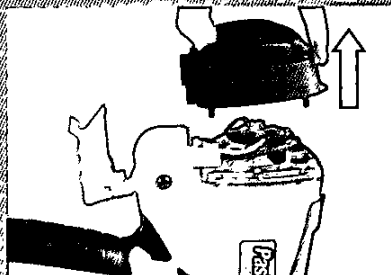
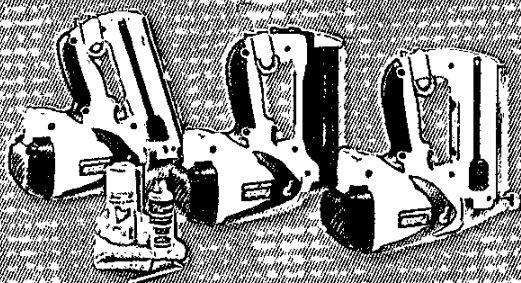


► A C F
I H J ►



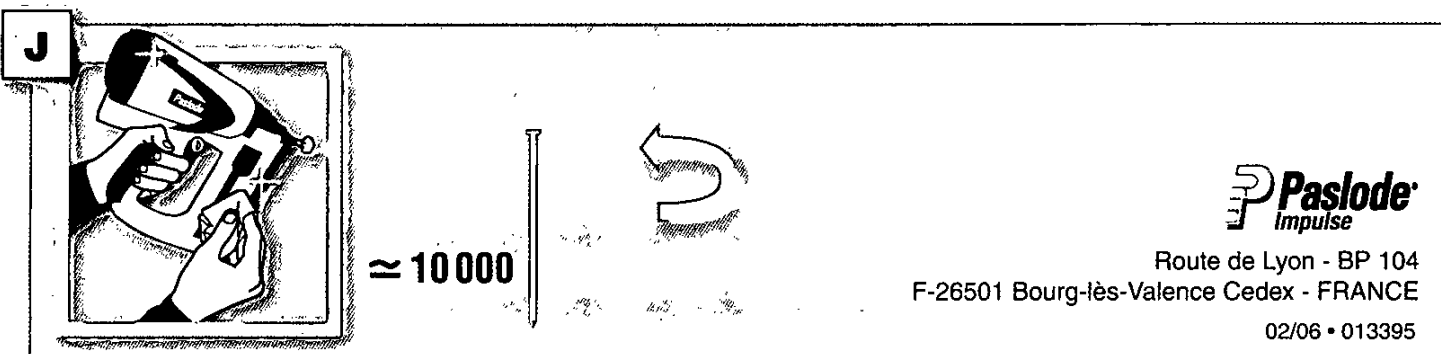
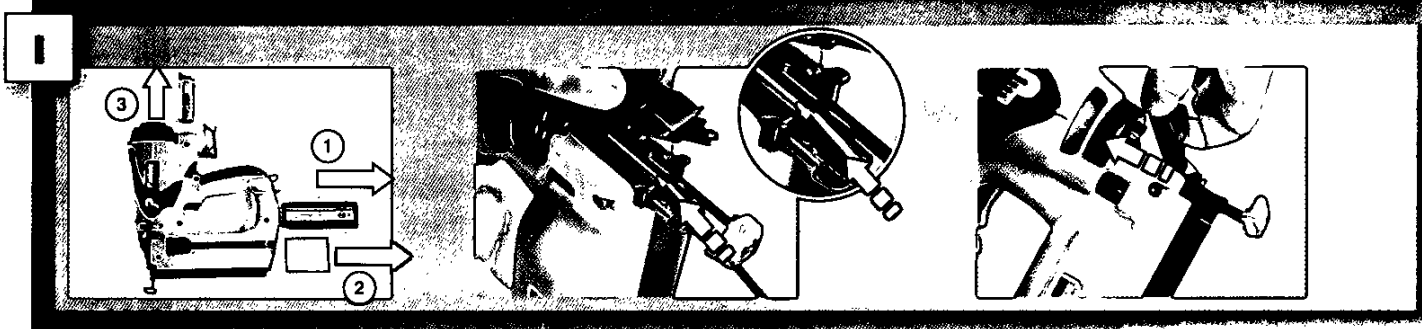
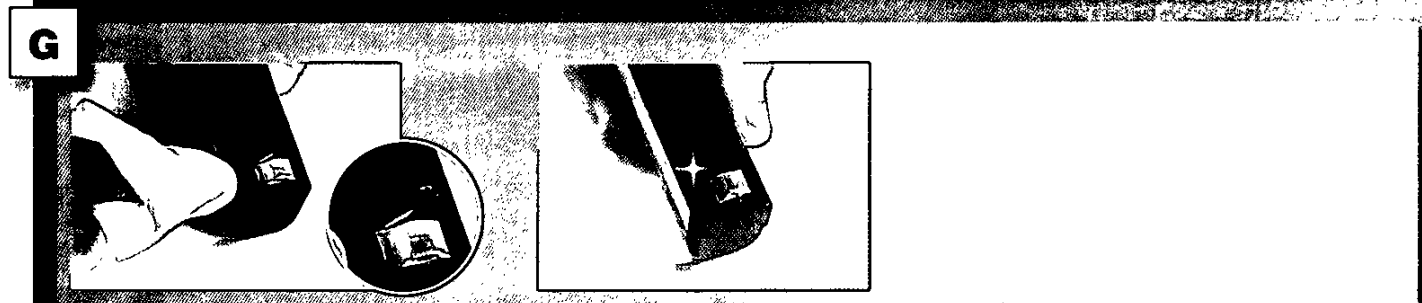
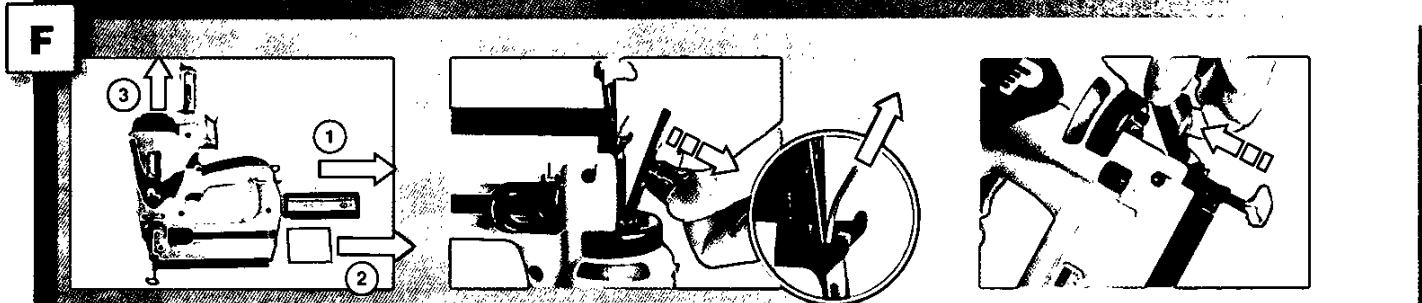
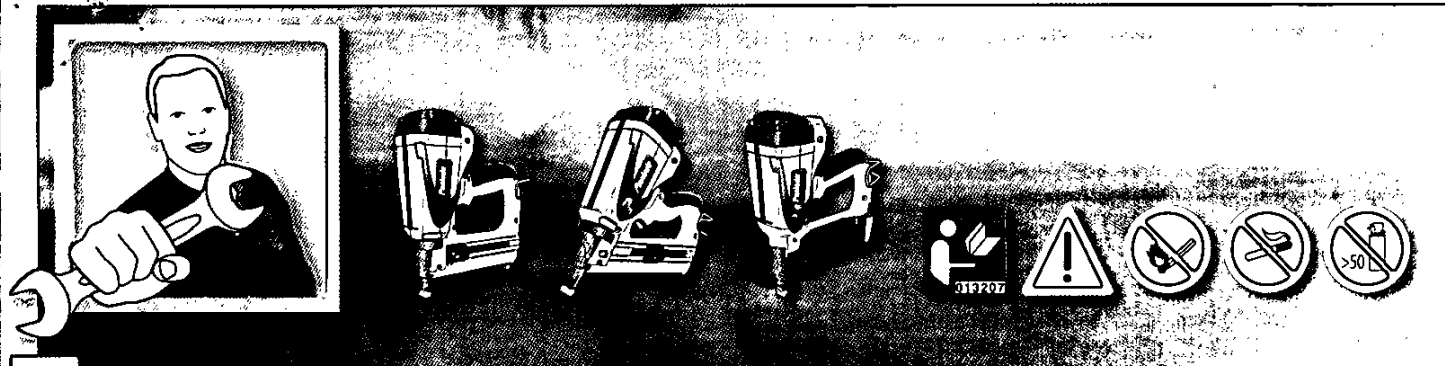
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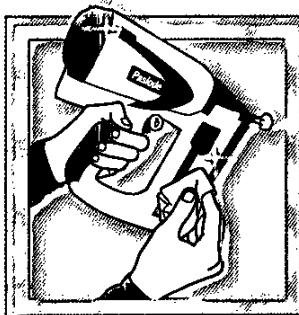




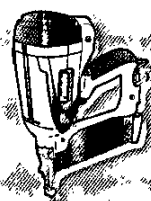
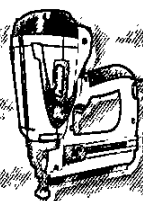
Paslode
Impulse

Route de Lyon - BP 104
F-26501 Bourg-lès-Valence Cedex - FRANCE

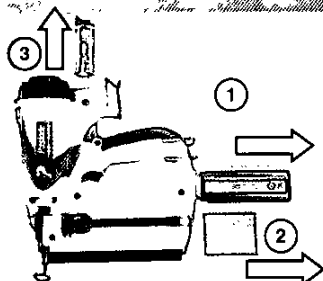




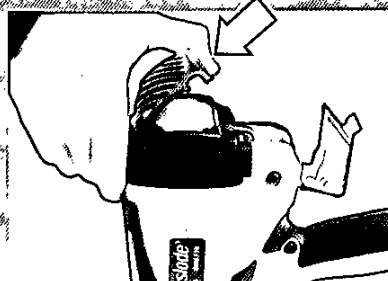
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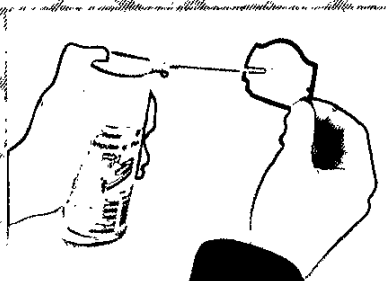
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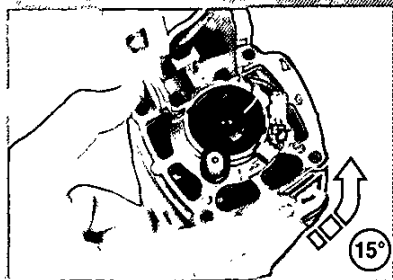
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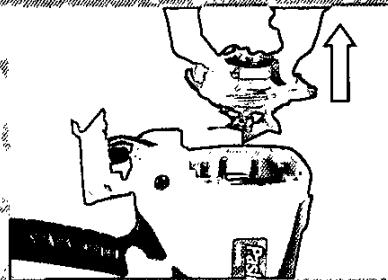
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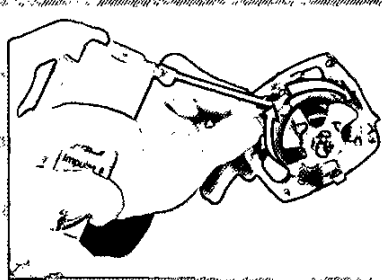
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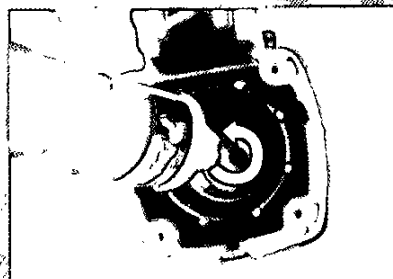
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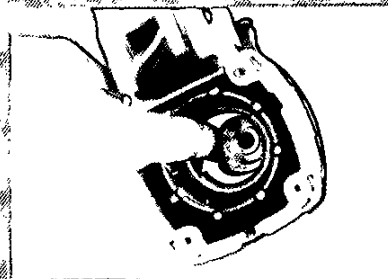


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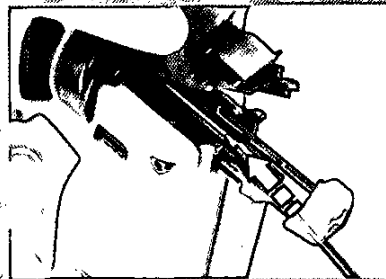


15

x4



16

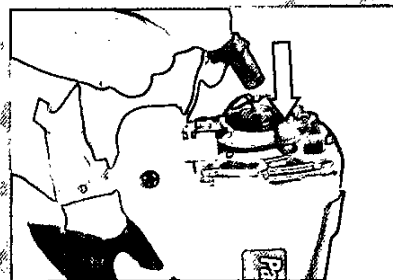


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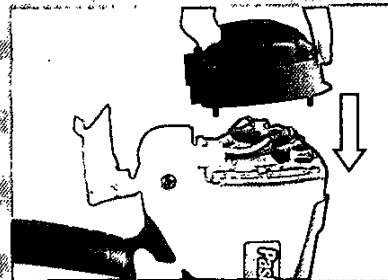


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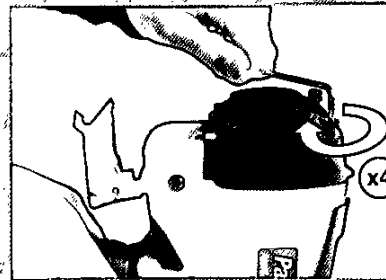
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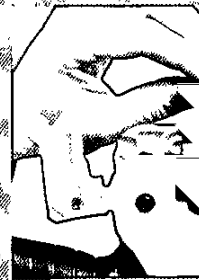
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23



24

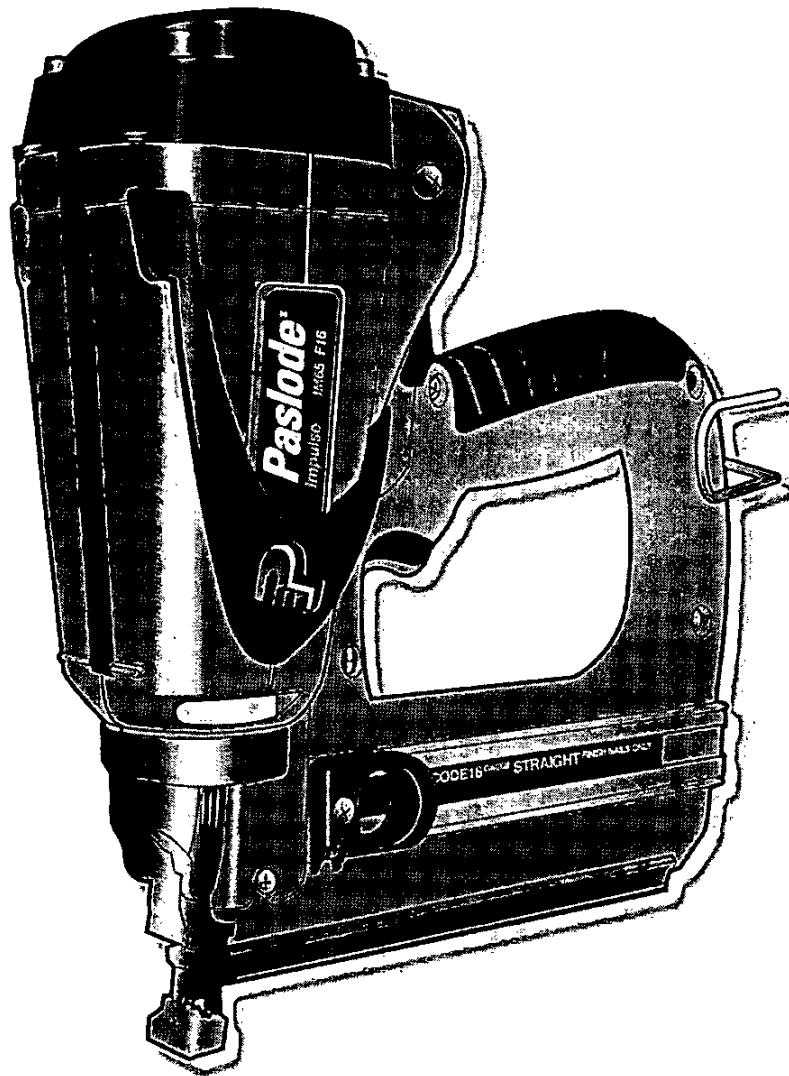


25



Part No. 013320 (EU), 013321 (UK)

16 GAUGE STRAIGHT FINISH NAILER



IM65 F16

IMPORTANT! DO NOT DESTROY

Always refer to operating and safety instructions (#013395 & #013207) for detailed information on this tool. It is the customer's responsibility to have all operators and service personnel read and understand this information.

TOOL SCHEMATIC AND PARTS

1	013715	1	Grill black	53	900609	1	Muffler
*2	900648	1	Filter	54	900668	1	Muffler Cover
3	901064	4	Shoulder Screw 8-32 x 1-3/8"	56	900620	1	Front Channel Extrusion
4	900596	1	Screw, Sems 8-32 x 7/16"	58	013712	1	Nameplate
5	902011	1	Cap black	59	900598	2	Sems Screw 10-32 x 5/16"
6	900649	1	Retaining Ring	60	900312	1	Contact, Positive
7	900716	1	Cover/Tension Reliever	61	404385	1	Light Pipe
8	900524	1	Fan Motor Assembly	62	013714	2	P Handle Label
9	900468	1	Washer, Motor Shaft	63	013671	1	Warning Label Top
10	900647	2	Retaining Ring	64	013672	1	Warning Label Bottom
11	900624	1	Motor Mount Assembly	65	404922	2	Battery Contact Pad
12	900646	1	Wave Washer	66	900726	1	Slide Switch Assembly
*13	401356	1	Motor Sleeve	67	900311	1	Contact, Negative
14	900714	1	Spark Plug Assembly	68	900792	2	Shoulder Screw 8-32 x 15/32"
15	900674	1	Wire Clip	69	902007	1	Brad Channel
16	900697	1	Stem Adapter	70	902003	1	Magazine Extrusion
17	405140	4	Screw 8-32 x 3/8" (red)	71	900660	2	Screw 10-32 x 3/8"
18	900785	1	Insulator	72	900722	1	Follower Pin
19	900739	1	Cylinder Head Circuit	73	902002	1	Follower
			Board Assembly	74	900691	1	Compression Spring
20	900605	1	Cylinder Head	75	900627	1	Negator Spring
21	900612	4	Seal Ring	76	900720	1	Follower Core
22	900709	1	Fan Assembly	77	013708	2	Housing Label
23	900700	1	Air Dam	78	900724	1	Screw Plastite 8-16 x 5/8"
24	900729	1	Combustion Chamber	79	902008	1	Follower Body
			Assembly	80	901066	4	Screw Plastite 8-16 x 3/4"
25	900704	1	Yoke	81	900289	1	Belt Hook
27	900734	1	Roll Pin	82	013702	2	Handles assembly
28	900727	1	Knob w/ Yoke Guide Assembly	83	900703	1	Handle Bracket
29	900707	2	Probe Bumper	84	900755	1	Bushing Actuator
30	900671	2	Spring, Combustion Chamber	85	900788	1	Actuator
31	900706	2	Spring Guide	86	404433	1	Pin Actuator
32	013706	1	Latch Cover Quick black	87	900765	1	Spark Plug Wire Assembly
33	900786	1	Quick Clear Lever Assembly	88	900663	1	Fan Wire Assembly
35	900619	1	Dowel Pin	89	901050	1	Molded Circuit Assembly
36	900684	1	Front Plate	90	900629	1	High Tension Clip
38	900685	1	Latch Cover Pin	91	404702	3	Screw 6-32 x 3/8"
□ 39	900686	1	Probe	92	901053	1	Trigger Spring
40	900702	1	Probe Tip	94	901045	1	Trigger with Pad
41	900708	2	S.H.C.S. 8-32 x 1/2" (red)	95	901047	1	Trigger Pin
42	900692	1	Retaining Cup	96	900672	1	Electronic Spark Unit
43	902001	1	Nose	97	901044	1	Soft Grip
44	900631	1	Spring	98	900662	1	ESU Power Wire Assembly
45	900602	1	Lockout Bar	99	403099	1	Retaining Ring
46	900630	1	Lockout Pin	100	403098	1	Piston Ring
48	900730	1	Sleeve Assembly	101	900728	1	Piston Assembly
49	900616	1	O-Ring	*102	900680	1	Piston Bumper
50	901089	1	Exhaust Baffle	103	900746	2	Screw 8-32 x 7/16"
51	900665	1	Reed Plate	104	900754	1	Screw 8-32 x 1/2" (yellow)
52	900664	1	Reed Valve	105	900645	1	Ball, knob

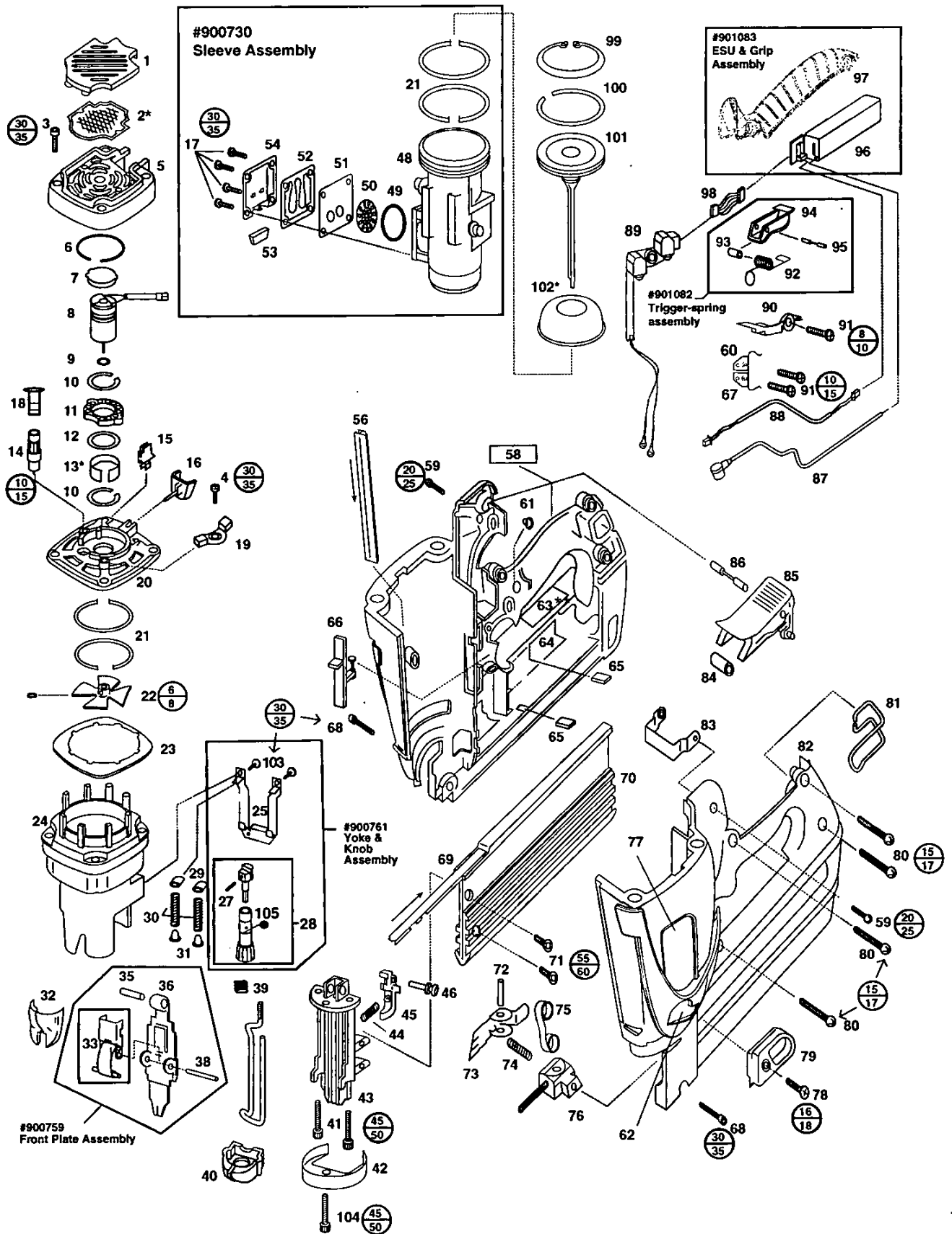
* Denotes Wear Items

□ Apply Grease Part No. 900767 to threads.



IM65 F16

Part No. 013320 (EU), 013321 (UK)



TORQUE VALUES

MIN	IN.LBS
MAX	

ACCESSORIES

Car Adapter

Enables you to re-charge your battery with your vehicle's electrical system.



Part No. 900507

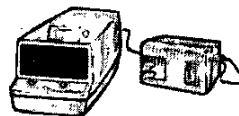
Battery Cell



Part No. 404717

Battery Charger Kit

(Replacement Charger Base Only Part No. 035460)
(Replacement Transformer Only Part EU No. 900505;
Part UK No. 900506; Part US/Canada No. 900477;
Part Australia No. 900504)



Part No. 900200

No-Mar Tip - 3 Pk.

Contains 3 of #900702 tips



Part No. 219236

Special Panelling No-Mar Tip



Part No. 012027

9/64" Hex Key

For cleaning tool.



Part No. 900736

Orange Safety Glasses



Part No. 011117

Paslode Intensive Tool Cleaner 300 ml



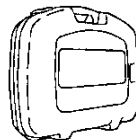
Part No. 115521

Paslode Impulse Lubricating Oil



Part No. 401482

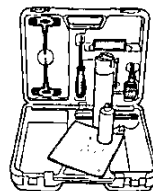
Carrying Case



Part No. 013301

Cleaning Kit

Contains all the necessary to clean any Impulse tool



Part No. 013060



An Illinois Tool Works Company
Route de Lyon - BP 104
F - 26501 Bourg Les Valence - Cedex France